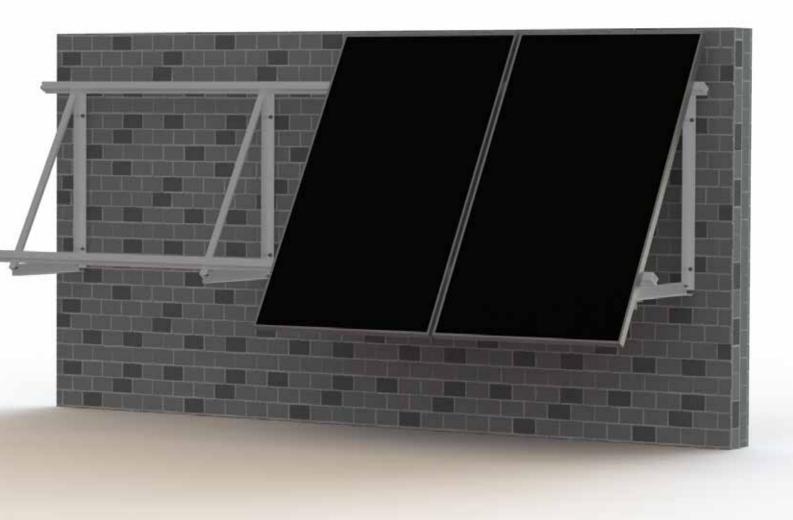


# FAÇADE



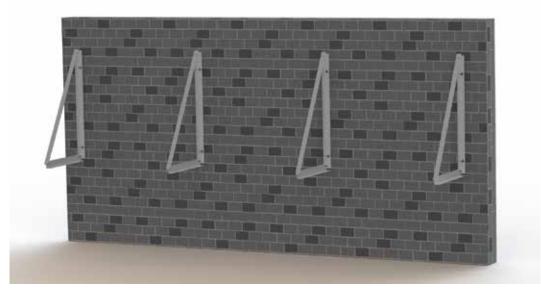
R3 Bourton Industrial Park, Bourton on the Water, Glos, GL54 2HQ, UK Tel: +44 1451 824 312 Email: info@sunfixings.co.uk

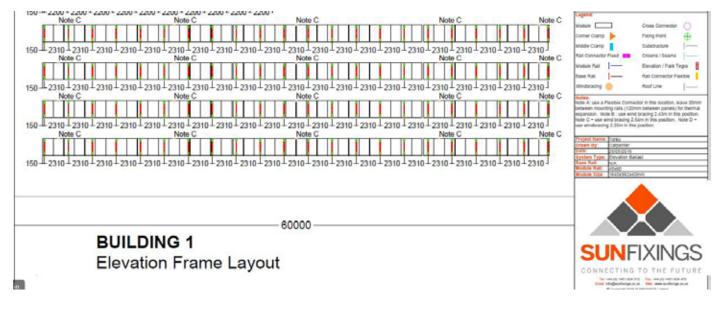




Check the layout for:

- the position of the Elevation Frames
- distance between the Elevation Frames
- the position of the Wind Bracing, if your project needs it
- the position of Flexible Connectors, if your project needs them

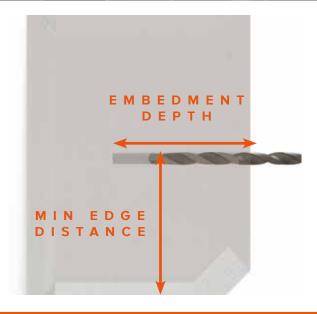




	5-5-5-5-5-	/
Battery Drill	Masonry Drill Bit *see table A	Chemical Fixing

#### Table A

Tuble A					
Fixing Diameter Size	Embedment Depth	Min Edge Distance	Pre-Drill Hole		
M10 Chemical Fixing	80 mm	45 mm	12 mm		
M12 Chemical Fixing	95 mm	55 mm	14 mm		

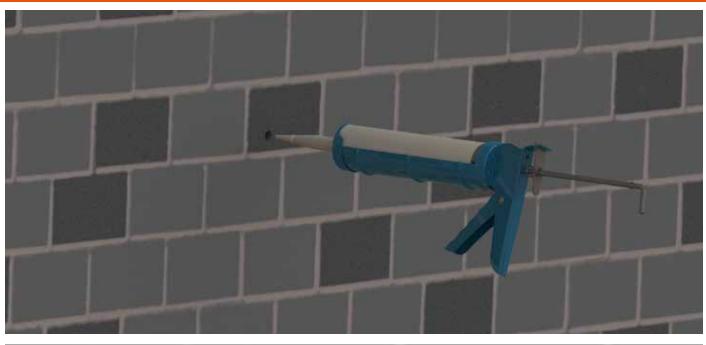


	5-55-55-5-	$\square$	
Battery Drill	HSS Drill Bit *see table B	Elevation Frame	

	Table B			
	Fixing Diameter Size	Pre-Drill Hole		
X	M10 Chemical Fixing	11 mm		
	M12 Chemical Fixing	13 mm		
	FIX 50	ING ZONE - 150 MM		
-	FIX 50	ING ZONE )-150MM		



For Chemical Fixing follow the instructions on the Resin tube & Application Tool.

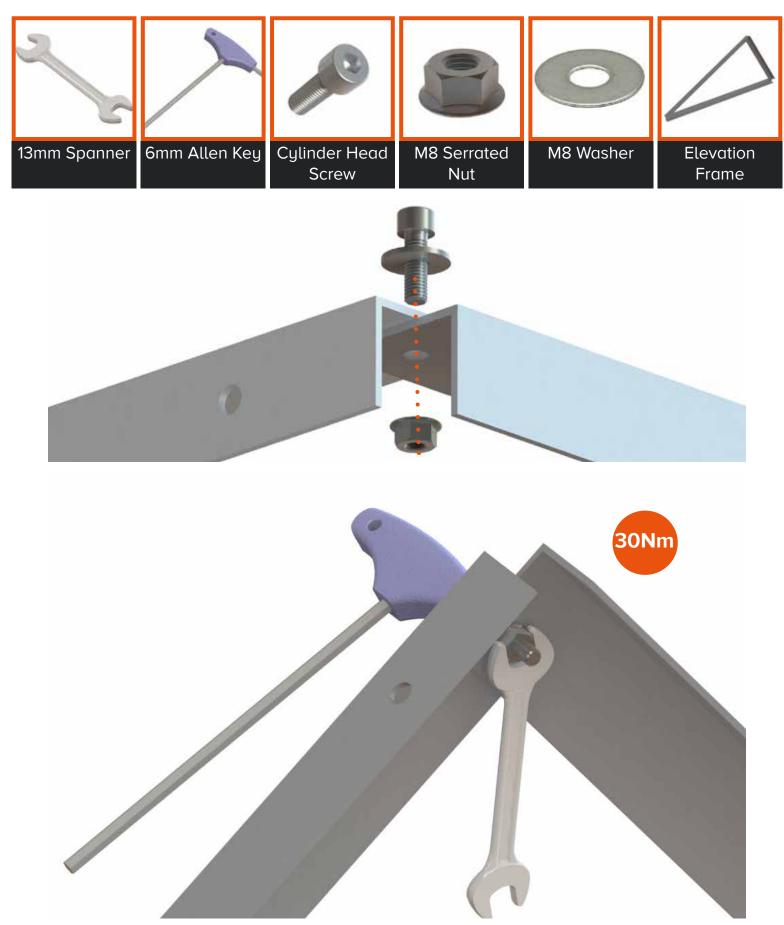




2	/	Δ		
Spanner	Chemical Fixing	Elevation Frame	Washer	Serrated Nut
Fixing Diameter SizeSpanner SizeM10 Chemical Fixing17 mm				

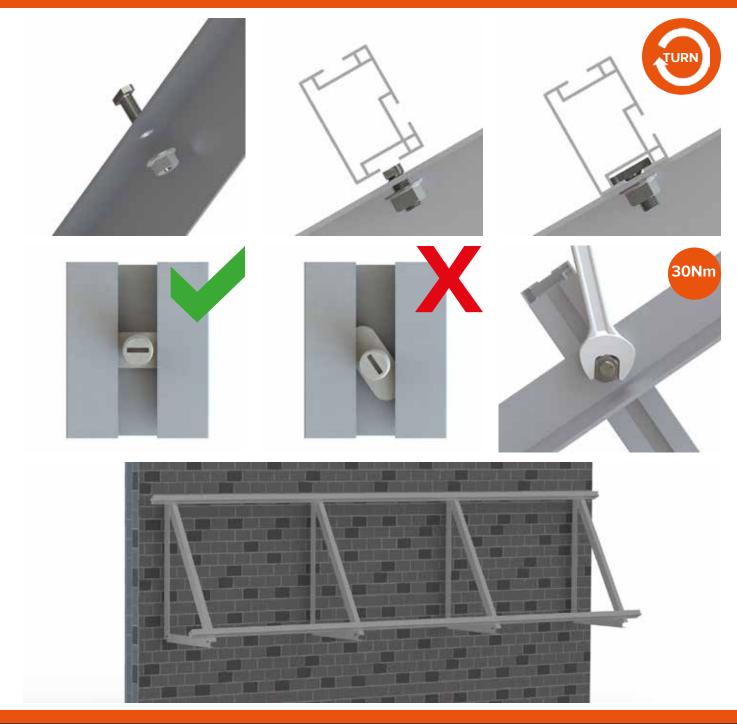


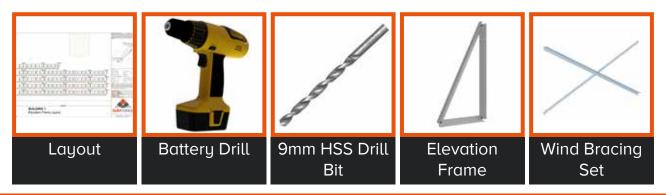




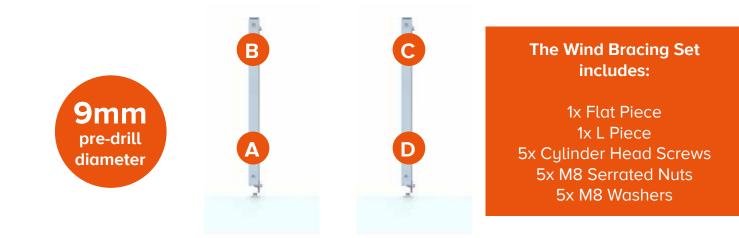


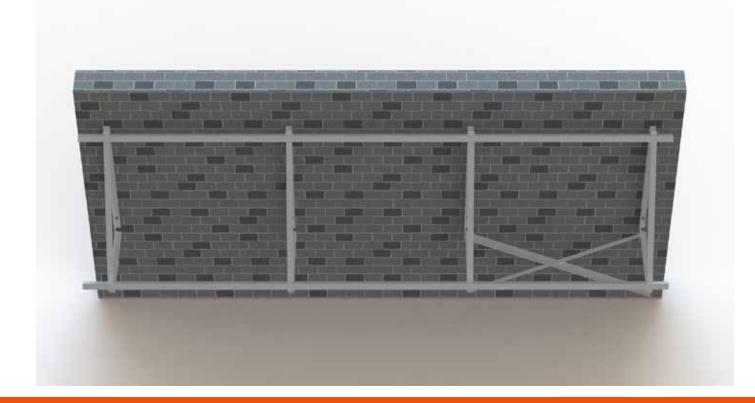
There will already be holes in the top of the Elevation Frame for attaching the Mounting Rail.





The layout will tell you where to position the Wind Bracing, if your project needs it. You only need to pre-drill the bottom of the Elevation Frames shown. Pre-drill a pilot hole (9mm diameter) for each A, B, C & D positions.







Pre-drill a pilot hole (9mm diameter) into each end of the Flat Piece, so that they match holes A and C.

Pre-drill a pilot hole (9mm diameter) into each end of the L Piece, so that they match holes B and D.

Pre-drill a pilot hole (9mm diameter) into the Flat Piece and L Piece, where they cross over in the middle.



	2	and the second		0	$\succ$
8mm Allen Key	13mm Spanner	Cylinder Head Screw	M8 Serrated Nut	M8 Washer	Wind Bracing

Place the Flat Piece so that it sits over holes A & C. Fix using Cylinder Head Screw, M8 Washer and M8 Serrated Nut.

Place the L Piece over the top of the Flat Piece, so it sits over holes B & D. Fix using Cylinder Head Screw, M8 Washer and M8 Serrated Nut.

Fix the centre with a Cylinder Head Screw, M8 Washer and M8 Serrated Nut.

